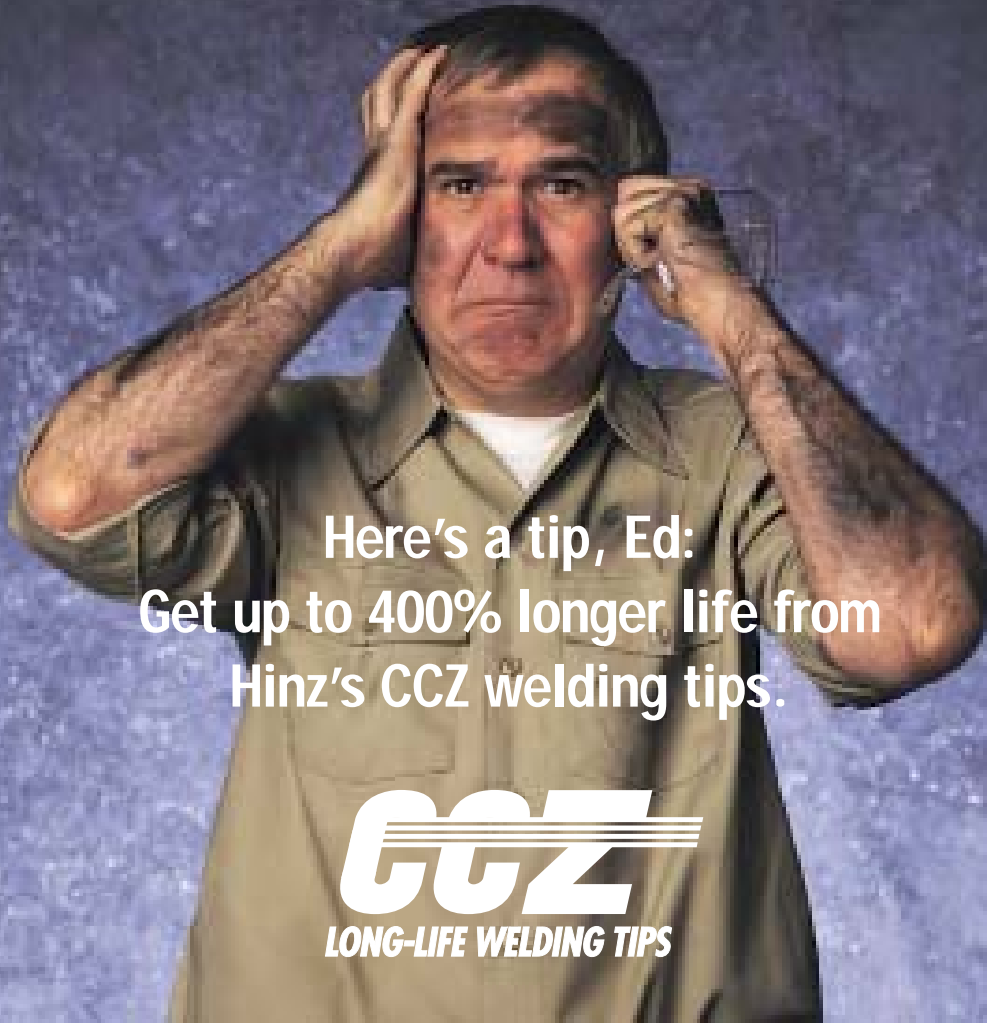


Ed's welding line shut down for a tip change.
Again.



Here's a tip, Ed:
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